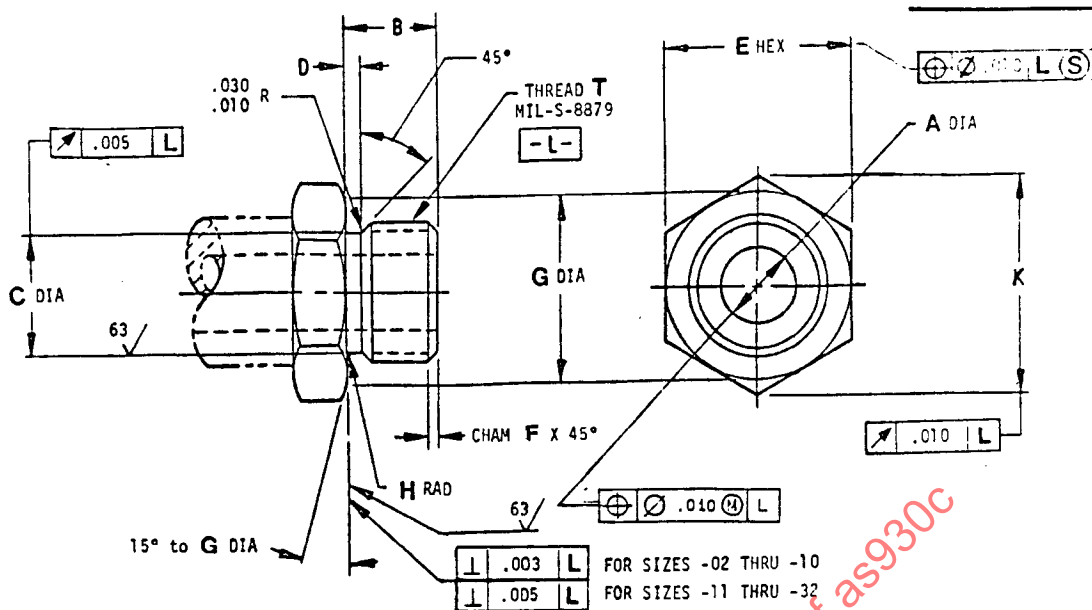


AS 930C



DASH NO	NOM TUBE SIZE	THREAD T PER MIL-T-8879 REF	A DIA	B	C DIA	D
-0	.125	.00125-12 UNJF-3A	.050	.065	.247-.252	.063-.078
-02	.188	.00188-12 UNJF-3A	.120	.120	.309-.314	.063-.078
-04	.250	.00250-12 UNJF-3A	.160	.175	.361-.366	.075-.090
-05	.312	.00312-12 UNJF-3A	.230	.237	.423-.428	.075-.090
-06	.375	.00375-12 UNJF-3A	.293	.301	.478-.483	.083-.098
-07	.438	.00438-12 UNJF-3A	.355	.363	.541-.546	.083-.098
-08	.500	.00500-12 UNJF-3A	.387	.395	.657-.662	.104-.109
-09	.562	.00562-12 UNJF-3A	.434	.442	.719-.724	.107-.122
-10	.625	.00625-12 UNJF-3A	.480	.488	.770-.775	.107-.122
-11	.688	1.00000-12 UNJF-3A	.542	.552	.879-.884	.125-.140
-12	.750	1.06250-12 UNJF-3A	.604	.614	1.942-.947	.125-.140
-14	.875	1.18750-12 UNJF-3A	.729	.739	1.067-1.072	.125-.140
-16	1.000	1.31250-12 UNJF-3A	.839	.851	1.192-1.197	.125-.140
-18	1.125	1.50000-12 UNJF-3A	.948	.960	1.379-1.384	.125-.140
-20	1.250	1.62500-12 UNJF-3A	1.073	1.086	1.504-1.509	.125-.140
-24	1.500	1.87500-12 UNJF-3A	1.307	1.320	1.753-1.758	.125-.140
-32	1.750	2.25000-12 UNJF-3A	1.542	1.557	1.128-1.133	.125-.140
-40	2.000	2.50000-12 UNJF-3A	1.772	1.791	2.378-2.383	.125-.140

DASH NO	E HEX	F CHAM	G DIA	H RAD	K MIN
-02	.551-.565	.031-.052	.542-.562	.015-.030	.620
-03	.614-.628	.031-.052	.605-.625	.015-.030	.692
-04	.676-.690	.038-.063	.668-.688	.015-.030	.762
-05	.739-.753	.038-.063	.730-.750	.015-.030	.834
-06	.801-.815	.042-.069	.792-.812	.020-.035	.905
-07	.864-.878	.042-.069	.855-.875	.020-.035	.977
-08	.989-1.003	.047-.078	.980-1.000	.020-.035	1.119
-09	1.051-1.066	.047-.078	1.042-1.062	.020-.035	1.190
-10	1.114-1.126	.054-.089	1.105-1.125	.025-.040	1.262
-11	1.301-1.316	.063-.104	1.292-1.312	.025-.040	1.475
-12	1.364-1.378	.063-.104	1.355-1.375	.025-.040	1.547
-14	1.489-1.505	.063-.104	1.480-1.500	.025-.040	1.690
-16	1.614-1.630	.063-.104	1.605-1.625	.030-.050	1.833
-18	1.739-1.755	.063-.104	1.730-1.750	.030-.050	1.975
-20	1.864-1.880	.063-.104	1.855-1.875	.030-.050	2.118
-24	2.114-2.133	.063-.104	2.105-2.125	.030-.050	2.403
-28	2.489-2.508	.063-.104	2.480-2.500	.030-.050	2.631
-32	2.739-2.759	.063-.104	2.730-2.750	.030-.050	3.111

③ METRIC UNITS REMOVED FROM STANDARD

SHEET	1	2
REV	C	C

CUSTODIAN: SAE G-3/ E-25

SAE The Engineering Society
For Advancing Mobility
Land Sea Air and Space

400 Commonwealth Drive
Warrendale, PA 15096

AEROSPACE STANDARD

FITTING END - STRAIGHT THREAD
BOSS CONNECTION

AS 930C

SHEET 1 OF 2