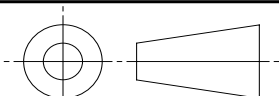


REV. A				FEDERAL SUPPLY CLASS 5306
AS9680	THE INITIAL SAE PUBLICATION OF THIS DOCUMENT WAS TAKEN DIRECTLY FROM U.S. MILITARY STANDARD MS9680, AMENDMENT 1. THIS SAE STANDARD RETAINS THE SAME PART NUMBERS ESTABLISHED BY THE ORIGINAL MILITARY DOCUMENT. ANY REQUIREMENTS ASSOCIATED WITH QUALIFIED PRODUCTS LISTS (QPL) MAY CONTINUE TO BE MANDATORY FOR DOD CONTRACTS. REQUIREMENTS RELATING TO QPL'S HAVE NOT BEEN ADOPTED BY THE SAE FOR THIS STANDARD AND ARE NOT PART OF THIS SAE DOCUMENT.			
WARNING THIS DOCUMENT INCLUDES CADMIUM AS A PLATING MATERIAL. THE USE OF CADMIUM HAS BEEN RESTRICTED AND/OR BANNED FOR USE IN MANY COUNTRIES DUE TO ENVIRONMENTAL AND HEALTH CONCERNS. THE USER SHOULD CONSULT WITH LOCAL OFFICIALS ON THE ENVIRONMENTAL AND HEALTH REGULATIONS REGARDING ITS USE. SAENORM.COM : Click to view the full PDF of as9680a THIRD ANGLE PROJECTION 				
CUSTODIAN: SAE E-25				
 SAE Aerospace An SAE International Group	AEROSPACE STANDARD		AS9680 SHEET 1 OF 3	REV. A
	(R) BOLT, MACHINE - DOUBLE HEX, EXTENDED WASHER HD, PD SHANK, CUP WASHER LOCKED, CADMIUM PLATED, STEEL, UNS G87400, 125 KSI MIN, .1900-32 UNJF-3A			

