

REV.
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SAE AS9732

RATIONALE

COMPLETELY REVISED AND REDRAWN. CHANGES TO ALLOW OPTIONAL SHAPE AT BOTTOM OF LIGHTENING HOLE, ADD EXCEPTION TO EDGE DISTANCE REQUIREMENTS FOR HEAD MARKING, ADD DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982, UPDATE THREAD SPECIFICATION TO AS8879, UPDATE SURFACE FINISH REQUIREMENTS, ADD AS3062 AND DELETE NOTE ON FILLET FOR INCOMPLETE THREAD REQUIREMENTS, ADD REQUIREMENT FOR SURFACE TEXTURE SYMBOLS, ADD MIN. BEARING FACE DIAMETER, ADD DATUM REQUIREMENTS FOR -.03 THRU -.14 LENGTHS (NEW NOTE 1), AND UPDATE FORMATS AND NOTES

NOTICE

THE INITIAL SAE PUBLICATION OF THIS DOCUMENT WAS TAKEN DIRECTLY FROM U.S. MILITARY STANDARD MS9732 AMENDMENT 1. THIS SAE STANDARD RETAINS THE SAME PART NUMBERS ESTABLISHED BY THE ORIGINAL MILITARY DOCUMENT.

ANY REQUIREMENTS ASSOCIATED WITH QUALIFIED PRODUCTS LISTS (QPL) MAY CONTINUE TO BE MANDATORY FOR DOD CONTRACTS. REQUIREMENTS RELATING TO QPL'S HAVE NOT BEEN ADOPTED BY THE SAE FOR THIS STANDARD AND ARE NOT PART OF THIS SAE DOCUMENT.

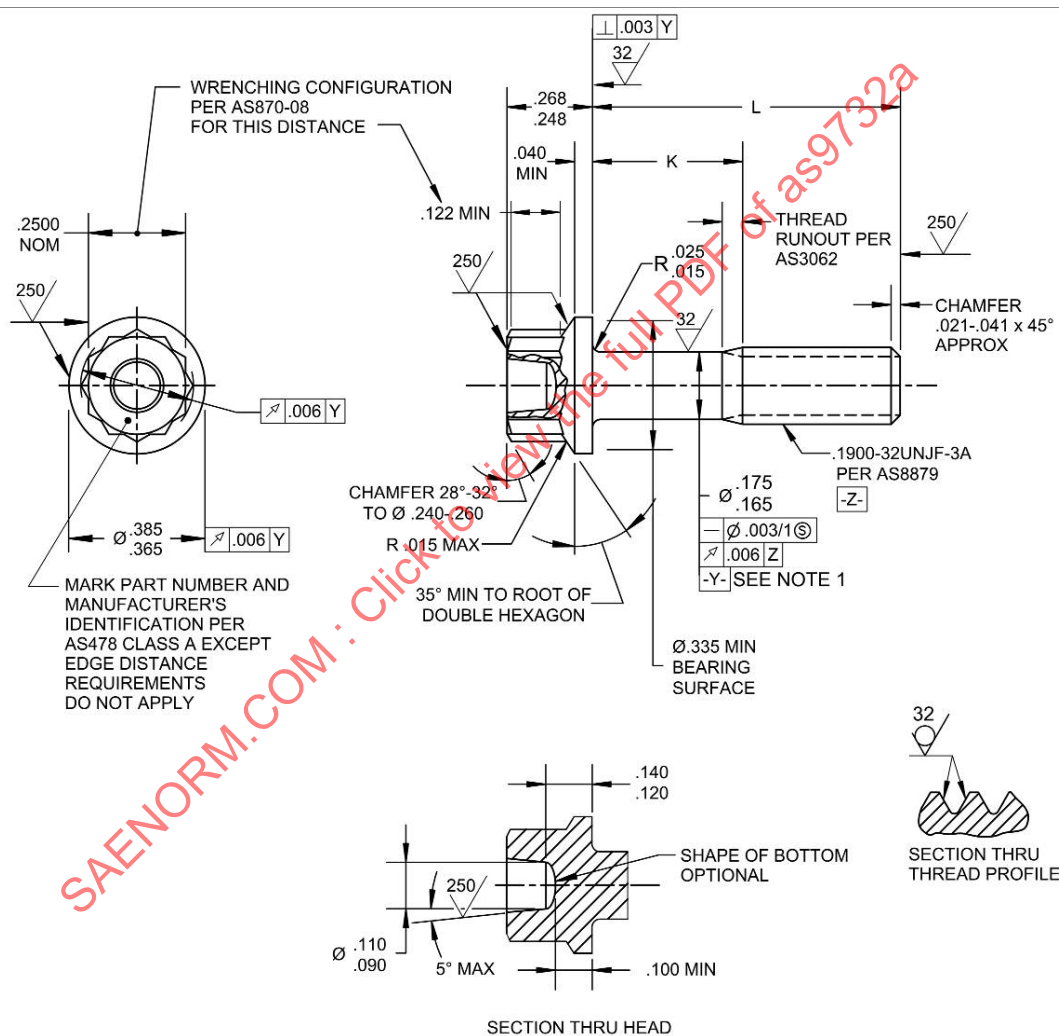


FIGURE 1 – BOLT

SAE values your input. To provide feedback on this Technical Report, please visit <http://www.sae.org/technical/standards/AS9732A>

CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS7474

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AEROSPACE STANDARD

(R) BOLT, MACHINE – DOUBLE HEXAGON EXTENDED WASHER HEAD, PD SHANK, CRES AMS5643, .1900-32 UNJF-3A

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SHEET 1 OF 2

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