

SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user."

SAE reviews each technical report at least every five years at which time it may be revised, reaffirmed, stabilized, or cancelled. SAE invites your written comments and suggestions.

REV.  
B

AS9796

## RATIONALE

CORRECT DATUM REFERENCES IN FEATURE CONTROL FRAMES FOR RUNOUT, REDRAW FIGURE 1 TO SHOW A FULL SHANK DIAMETER PART, AND RESTORE ORIGINAL REQUIREMENTS FOR THREAD END CHAMFER.

## NOTICE

THE INITIAL SAE PUBLICATION OF THIS DOCUMENT WAS TAKEN DIRECTLY FROM U.S. MILITARY STANDARD MS9796B, NOTICE 1. THIS SAE STANDARD MAY RETAIN THE SAME PART NUMBERS ESTABLISHED BY THE ORIGINAL MILITARY DOCUMENT.

ANY REQUIREMENTS ASSOCIATED WITH QUALIFIED PRODUCTS LISTS (QPL) MAY CONTINUE TO BE MANDATORY FOR DOD CONTRACTS. REQUIREMENTS RELATING TO QPLS HAVE NOT BEEN ADOPTED BY THE SAE FOR THIS STANDARD AND ARE NOT PART OF THIS SAE DOCUMENT.

FEDERAL SUPPLY CLASS  
5306

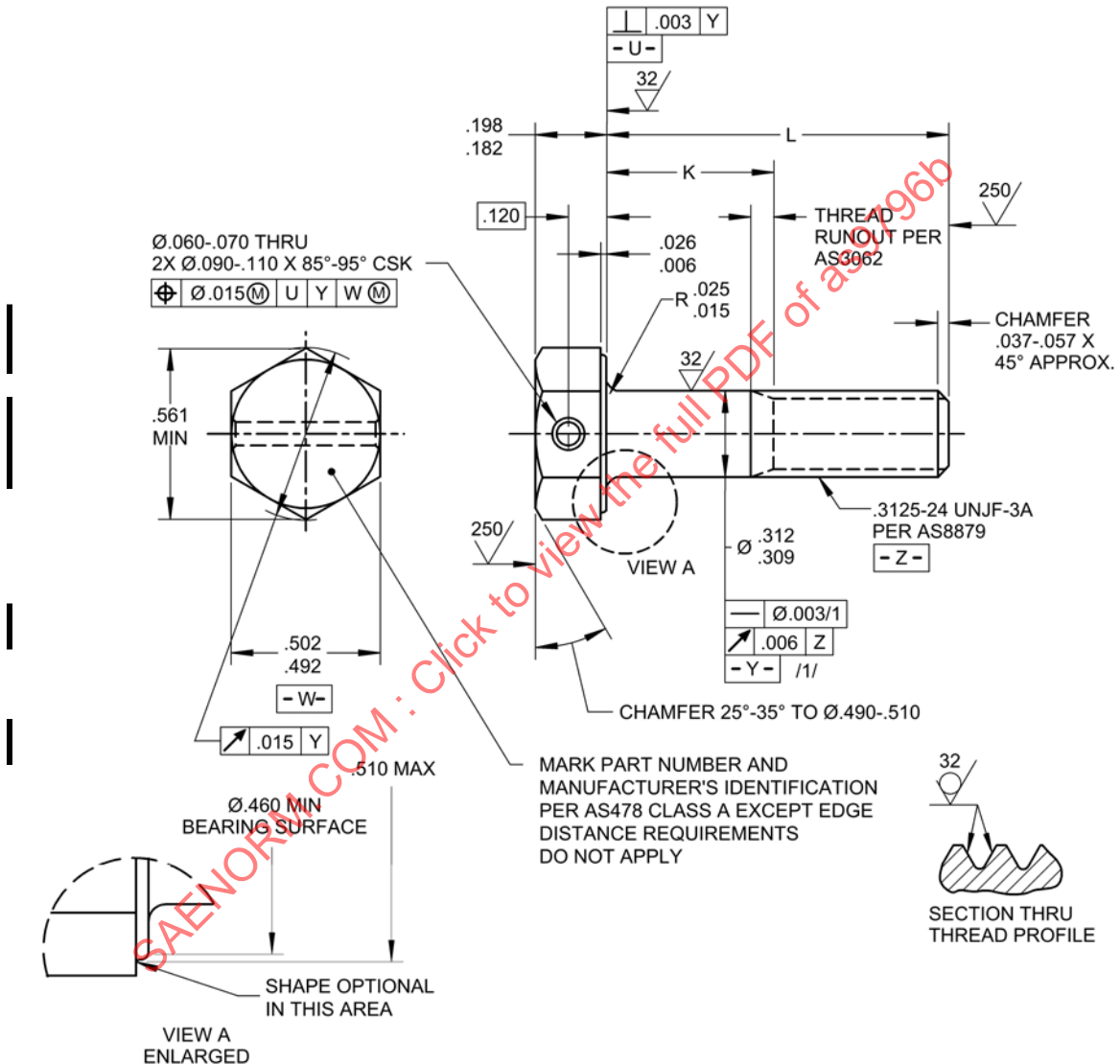


FIGURE 1 - BOLT

SAE values your input. To provide feedback on this Technical Report, please visit <http://www.sae.org/technical/standards/AS9796B>

CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS7474



## AEROSPACE STANDARD

BOLT, MACHINE - HEXAGON HEAD,  
DRILLED, 1 HOLE, FULL SHANK, CRES (UNS S17400),  
.3125-24 UNJF-3A

AS9796  
SHEET 1 OF 2

REV.  
B