

SURFACE VEHICLE RECOMMENDED PRACTICE

Submitted for recognition as an American National Standard

SAE J1339

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TEST METHOD FOR MEASURING POWER CONSUMPTION OF ENGINE COOLING FANS

1. SCOPE:

This SAE Recommended Practice is intended for use in testing and evaluating the approximate power consumption of engine cooling fans. This power consumption would then be used to estimate net engine power per SAE J1349. The procedure also provides a general description of equipment necessary to measure the approximate fan power consumption in a vehicle installation.

The test conditions in the procedure generally will not match those of the installation for which fuel consumption information is desired. The power required by a given fan depends on the geometric details of the installation, including the shroud and its clearance. These details should be duplicated in the test setup if accurate power measurement is expected. Required power at a given air density and speed also depend on the volumetric flow rate, or else the pressure rise across the fan, since these two parameters are mutually dependent. These parameters depend on the pressure drop across the radiator core and the ram pressure due to vehicle motion. Core drop and ram pressure tend to offset each other, but can be expected to cancel one another at only one vehicle speed at most. Tests run in the absence of the radiator core will not impose the proper pressure-rise requirement on the fan. Tests run with the radiator core in place will impose a greater pressure-rise requirement on the fan than it will likely experience at high vehicle speeds, when part of the rise will be provided by ram air. For these reasons, the test procedure should be recognized as providing only an approximate measure of installed fan power.

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1. (Continued):

Although the test procedure is based on running the fan with a motoring dynamometer, the actual installation can be used as a test fixture if an accurate torque meter is available. In this case, the same qualifications discussed apply. Finally, for the effect of a fan clutch in reducing fan use and power consumption, which is not a part of this procedure, refer to SAE J1342.

2. PURPOSE:

This document provides a recommended test procedure for measuring and comparing the power consumption of fans over a range of speeds. The resulting power consumption data is intended for predicting the fuel consumption of engines using these fans, and in comparing one fan versus another on the basis of power requirements. There is no known comparable ISO specification.

3. TEST PROCEDURE:

3.1 Equipment and Facilities:

3.1.1 A calibrated motoring dynamometer.

3.1.2 Structure with minimum length and height of 150% of the fan diameter to support a sharp-edged orifice (a fan shroud). The actual vehicle or other installation can be used if any shutters are blocked open and a torque meter can be installed. A separate belt drive using an auxiliary power source can facilitate power measurement.

3.1.3 A calibrated tachometer.

3.1.4 Equipment necessary for measurement of air temperature and barometric pressure.

3.2 Test Conditions: The fan is mounted within a sharp-edged orifice which is 108% of the fan diameter but no more than 39 mm (1.5 in) larger than the fan diameter. The fan is mounted such that 50% of its projected width penetrates the orifice.

3.3 Test Procedures: Operate the fan at a range of speeds representative of the intended use. Select sufficient discrete speeds to establish a curve for the speed range. Measure torque at each speed. Calculate the fan power using the formula of 4.2.

4. COMPUTATIONS AND RESULTS:

4.1 Definition of Symbols:

<u>Symbol</u>	<u>Definition</u>	<u>Units English</u>	<u>SI</u>
A	Correction for absolute temperature	460°F	273°C
B	Barometric pressure	in Hg	kPa
D	Air density	lb/ft ³	kg/m ³
t	Ambient temperature	°F	°C
P	Fan power	hp	kW
N	Fan speed	r/min	r/min
T	Fan torque	lbf.ft	N.m
K	Density conversion factor	$\frac{1.325 \text{ lb}^\circ\text{F}}{\text{ft}^3 \text{ in Hg}}$	$\frac{3.487 \text{ kg}^\circ\text{C}}{\text{m}^3 \text{ kPa}}$
X	Power conversion factor	$\frac{5252 \text{ lbf.ft r/min}}{\text{hp}}$	$\frac{9549 \text{ N.m r/min}}{\text{kW}}$
D*	Standard air density	0.075 lb/ft ³	1.2012 kg/m ³

Subscripts

c Corrected to standard air density

4.2 Calculations:

4.2.1 Air Density

$$D = K B / (t + A)$$

4.2.2 Air Density Correction Factor

$$C = D^* / D$$

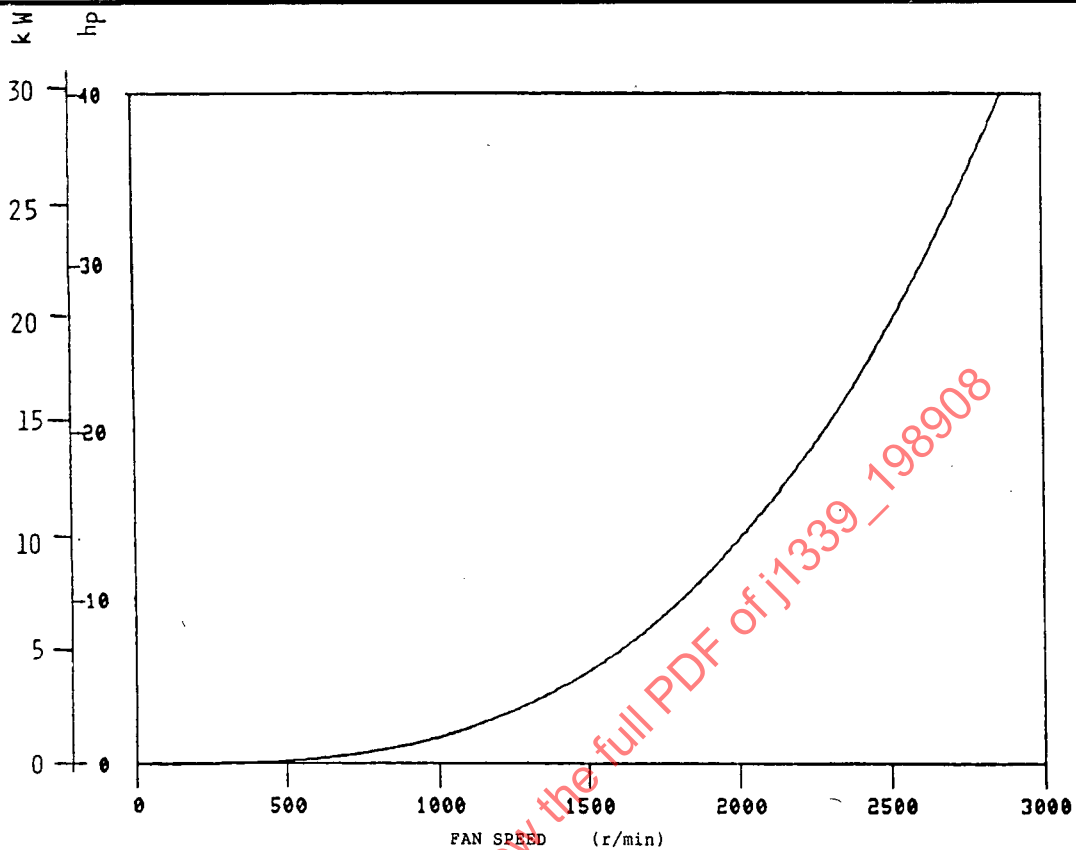
4.2.3 Fan Power

$$P = NT / X$$

4.2.4 Corrected Fan Power

$$P_c = PC$$

4.3 Presentation of Results: The corrected power, P_c , shall be plotted versus fan speed N , as shown in Figure 1.



Presentation of typical fan power data.
711.2 mm (28 in) diameter, six blade fan mounted within a sharp edged orifice with a diameter 39 mm (1.5 in) larger than the fan diameter.
Data corrected to standard air density.

FIGURE 1 - Fan Power Consumption at Zero Air Pressure

RATIONALE:

Not applicable.

RELATIONSHIP OF SAE STANDARD TO ISO STANDARD:

Not applicable.

REFERENCE SECTION:

SAE J1342 AUG89, Method for Determining Power Consumption of Engine Cooling Fan - Drive Systems

SAE J1349 JUN85, Engine Power Test Code -- Spark Ignition and Diesel

APPLICATION:

The test procedure is intended for use in testing and evaluating the approximate power consumption of engine cooling fans. This power consumption would then be used to estimate net engine power per SAE J1349. The procedure also provides a general description of equipment necessary to measure the approximate fan power consumption in a vehicle installation.

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