

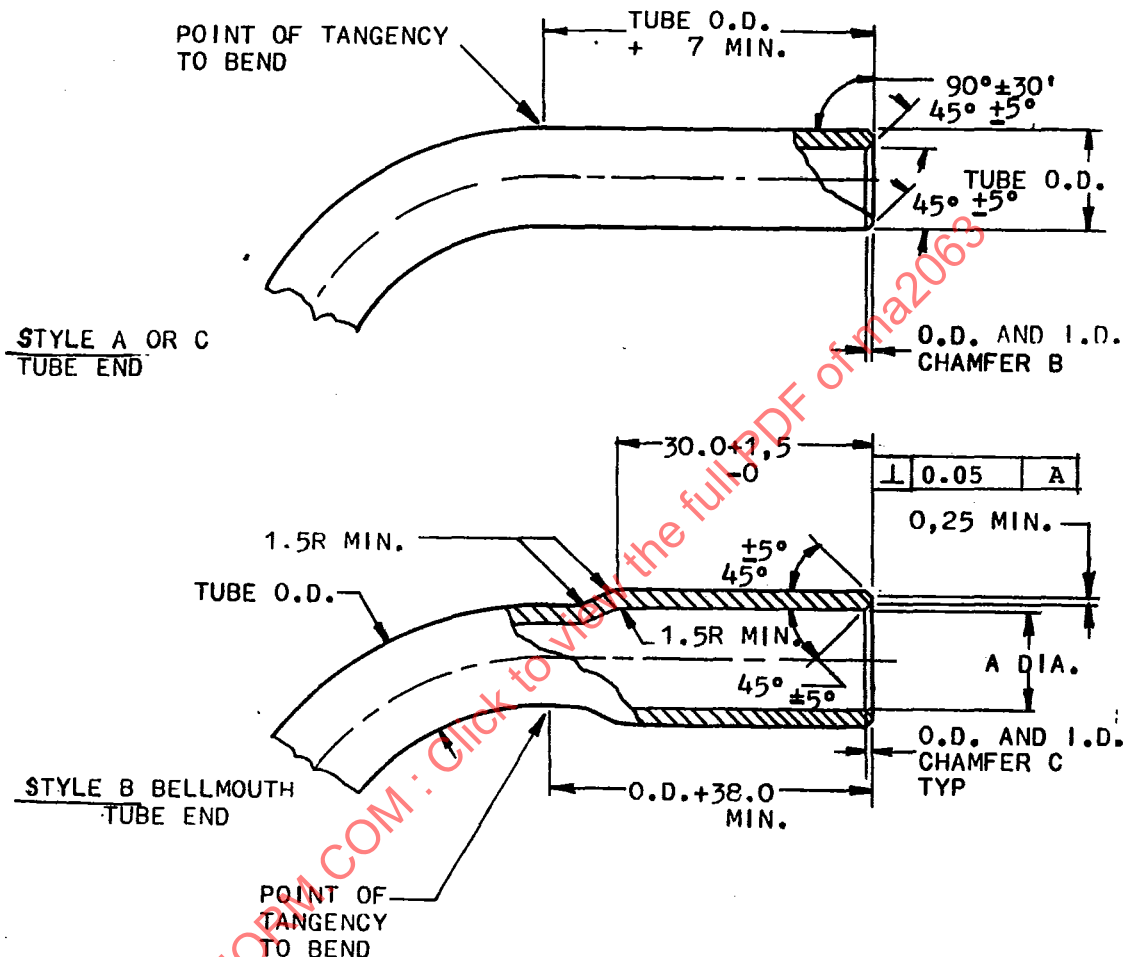
FEDERAL SUPPLY CLASS

4730

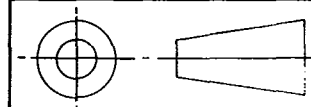
MA2063

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THIRD ANGLE PROJECTION



Custodian: SAE G-3/SAE G-3B

Procurement/Specification: MA 2060

SAE The Engineering
Resource For
Advancing Mobility

400 Commonwealth Drive
Warrendale, PA 15096

METRIC AEROSPACE STANDARD

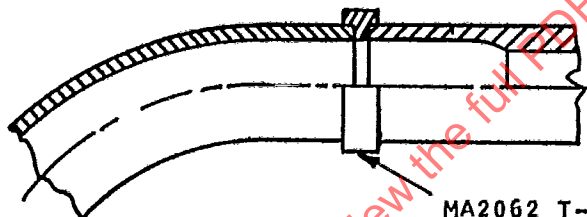
TUBE AND FITTING END, WELDED
PREPARATION AND INSTALLATION,
20000 kPa, METRIC

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SHEET 1 OF 3

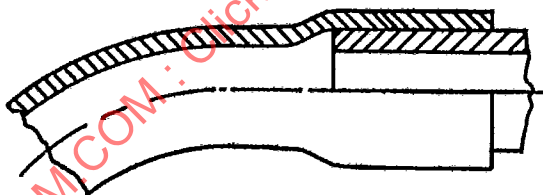
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TUBE SIZE DN	A +0.05 -0	B IN & OUT +0 -0.2	C
06	6.1	0.2	0.1 TO 0.2
08	8.1		
10	10.1		
12	12.1		
14	14.1	0.2	0.1 TO 0.2
16	16.1		
20	20.1	0.2	0.1 TO 0.2
25	25.1	0.2	0.1 TO 0.4



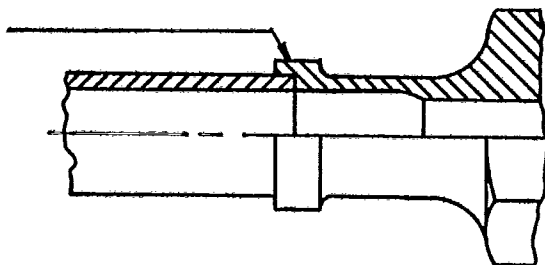
MA2062 T-RING

STYLE A
TUBE TO TUBE
OR
TUBE TO OLIVE
SEAL SLEEVE



STYLE B
TUBE TO TUBE
MELT THROUGH
WELD

END PER
MA2061



STYLE C
TUBE TO FITTING
WITH INTEGRAL
WELD END

METRIC AEROSPACE STANDARD

TUBE AND FITTING END, WELDED
PREPARATION AND INSTALLATION,
20000 kPa, METRIC

MA2063

SHEET 2 OF 3