

SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user."

SAE reviews each technical report at least every five years at which time it may be revised, reaffirmed, stabilized, or cancelled. SAE invites your written comments and suggestions.

SAE MA3275

FEDERAL SUPPLY CLASS
5310

RATIONALE

MA3275 HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE FIVE-YEAR REVIEW POLICY.

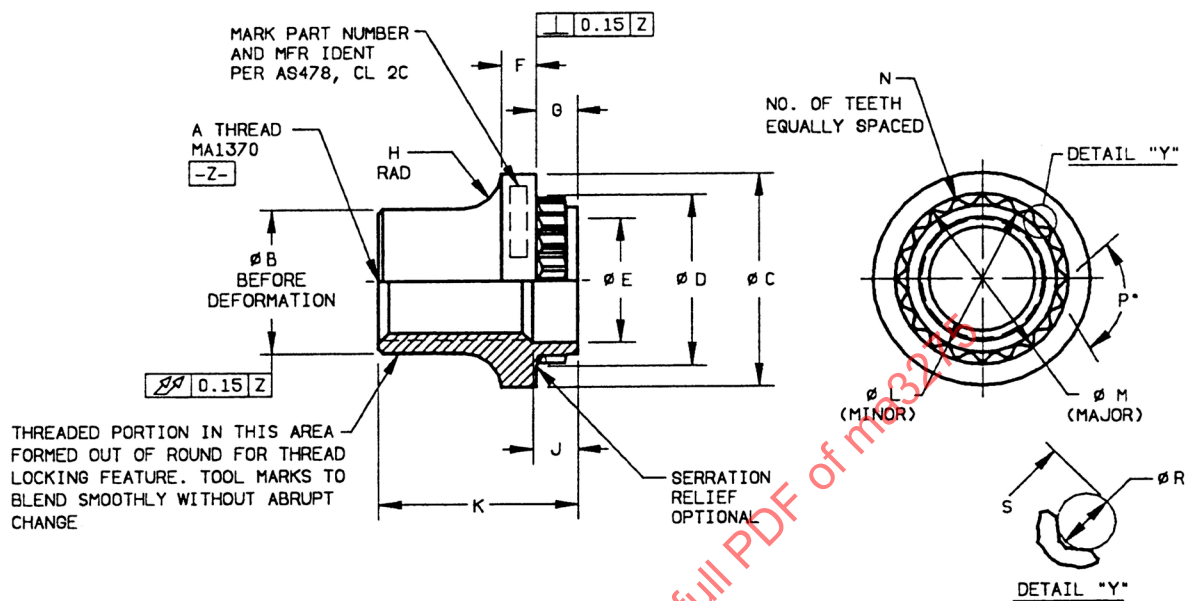


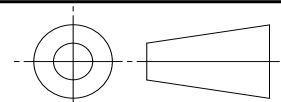
FIGURE 1

TABLE 1

THREAD SIZE	TORQUE-OUT
	N·m MIN
MJ5 X 0.8	13.6
MJ6 X 1	42.4
MJ7 X 1	50.0
MJ8 X 1	67.8

SAE values your input. To provide feedback
on this Technical Report, please visit
<http://www.sae.org/technical/standards/MA3275>

THIRD ANGLE PROJECTION



CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: NONE

SAE Aerospace
An SAE International Group

METRIC AEROSPACE STANDARD

NUT – SELF-LOCKING, CLINCH,
SERRATED SHANK, 650 °C, SILVER PLATED,
UNS S66286, MJ THREAD, METRIC

SAE MA3275
SHEET 1 OF 2